

# AMBA - Finding the Total Cost of Your Mold

## U.S. MOLDMAKING SOURCE

Price of mold \$ \_\_\_\_\_

Travel:

Air fare: \$ \_\_\_\_\_

Hotel: \$ \_\_\_\_\_

Food: \$ \_\_\_\_\_

Transportation: \$ \_\_\_\_\_

Miscellaneous: \$ \_\_\_\_\_

Phone/Fax: \$ \_\_\_\_\_

Shipping prints: \$ \_\_\_\_\_

Consultants fees: \$ \_\_\_\_\_

Brokers fees: \$ \_\_\_\_\_

Mold tryout: \$ \_\_\_\_\_

ECOs/Rework: \$ \_\_\_\_\_

Lost Production: \$ \_\_\_\_\_  
(due to ECOs/Rework/slow cycle time)

Mold Life Guarantee \_\_\_\_\_ Years \_\_\_\_\_ cycles

Replacement Tooling Cost: \$ \_\_\_\_\_

Cycle time: \_\_\_\_\_

Shipping costs: \$ \_\_\_\_\_

Maintenance costs: \$ \_\_\_\_\_

**1. Total cost of Mold program: \$ \_\_\_\_\_**  
**(total all items above)**

**2. Life-time cost of parts: \$ \_\_\_\_\_**  
**(price \* annual volume \* years)**

**3. Freight, Warehouse, Logistics costs: \$ \_\_\_\_\_**

**TOTAL COST OF PRODUCT: \$ \_\_\_\_\_**

## OFFSHORE MOLDMAKING SOURCE

Price of mold \$ \_\_\_\_\_

Travel:

Air fare: \$ \_\_\_\_\_

Hotel: \$ \_\_\_\_\_

Food: \$ \_\_\_\_\_

Transportation: \$ \_\_\_\_\_

Miscellaneous: \$ \_\_\_\_\_

Phone/Fax: \$ \_\_\_\_\_

Shipping prints: \$ \_\_\_\_\_

Consultants fees: \$ \_\_\_\_\_

Brokers fees: \$ \_\_\_\_\_

Mold tryout: \$ \_\_\_\_\_

ECOs/Rework: \$ \_\_\_\_\_

Lost Production: \$ \_\_\_\_\_  
(due to ECOs/Rework/slow cycle time)

Mold Life Guarantee \_\_\_\_\_ Years \_\_\_\_\_ cycles

Replacement Tooling Cost: \$ \_\_\_\_\_

Cycle time: \_\_\_\_\_

Shipping costs: \$ \_\_\_\_\_

Maintenance costs: \$ \_\_\_\_\_

**1. Total cost of Mold program: \$ \_\_\_\_\_**  
**(total all items above)**

**2. Life-time cost of parts: \$ \_\_\_\_\_**  
**(price \* annual volume \* years)**

**3. Freight, Warehouse, Logistics costs: \$ \_\_\_\_\_**

**TOTAL COST OF PRODUCT: \$ \_\_\_\_\_**